



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
-	1623	1780A 3	GEAR HOUSING ASSEMBLY, CO	1,1	USE ON ENGINES FROM SERIA	
-	1623	1780A 2	GEAR HOUSING ASSEMBLY, CO	1,1	USE ON ENGINES FROM SERIA	
-	1623	1780A 5	GEAR HOUSING ASSEMBLY, CO	1,1	USE ON ENGINES FROM SERIA	1
-	1623	1780A 4	GEAR HOUSING ASSEMBLY, CO	1	USE ON ENGINES FROM SERIA	1
1	1623	1780A 1	GEAR HOUSING ASSEMBLY	1,1		
54		36288	CAM, SHIFT	1,1		
55		30625	FOLLOWER, CAM	1,1		
56		30624	SLIDE, CROSS PIN	1,1		
57	24	30622	SPRING, COMPRESSION - CAM	1,1		
58	15	30923A 1	SHIM, BEARING OUTER RACE	AR,AR		
59	17	30632	PIN, CROSS - RATCHET TO PR	1,1		
60	24	30893	SPRING, RETAINING - CROSS	1,1		
61	44	30944	SHAFT, PROPELLER	1,1		
--	43	30938A 1	FORWARD GEAR ASSEMBLY, C	1,1	USE ON ENGINES FROM SERIA	
62	43	30938	FORWARD GEAR ASSEMBLY	1,1	USE ON ENGINES FROM SERIA	
63	31	30895	BEARING, ROLLER - FORWARD	1,1	USE ON ENGINES FROM SERIA	
64	31	30894A 1	TAPERED ROLLER BEARING	1,1	USE ON ENGINES FROM SERIA	
65	31	31092	CUP, TAPERED ROLLER BE	1,1	USE ON ENGINES FROM SERIA	
66		30941	RATCHET, SLIDING CLUTCH	1,1	USE ON ENGINES FROM SERIA	
--	43	30937A 1	REVERSE GEAR ASSEMBLY, C	1,1	USE ON ENGINES FROM SERIA	
67	43	30937	REVERSE GEAR ASSEMBLY	1,1		
68	30	30548	BEARING, BALL - REVERSE G	1,1	USE ON ENGINES FROM SERIA	
69	15	29955A 1	SHIM, THRUST WASHER TO G	AR,AR	USE ON ENGINES FROM SERIA	
70	12	30633	WASHER, THRUST - BEARING	1,1	USE ON ENGINES FROM SERIA	
--	43	31417A 1	FORWARD GEAR ASSEMBLY	1,1	USE ON ENGINES FROM SERIA	
62	43	31417	FORWARD GEAR ASSEMBLY	1	USE ON ENGINES FROM SERIA	
63	31	30895	BEARING, ROLLER - FORWARD	1	USE ON ENGINES FROM SERIA	
64	31	30894A 1	TAPERED ROLLER BEARING	1	USE ON ENGINES FROM SERIA	
65	31	31092	CUP, TAPERED ROLLER BE	1	USE ON ENGINES FROM SERIA	
66	52	34239	RATCHET, SLIDING CLUTCH	1	USE ON ENGINES FROM SERIA	
67	43	31418	REVERSE GEAR ASSEMBLY	1	USE ON ENGINES FROM SERIA	
68	30	31262	BEARING, BALL - REVERSE GE	1	USE ON ENGINES FROM SERIA	
69	15	29955A 1	SHIM, THRUST WASHER TO G	AR	USE ON ENGINES FROM SERIA	
70	12	31797	WASHER, THRUST - BEARING	1	USE ON ENGINES FROM SERIA	
71	25	29976	"O" RING, BEARING CARRIER	1,1		
72		30579A 1	BEARING CARRIER ASSY (4 45	1,1	USE ON ENGINES FROM SERIA	
72		31284A 1	BEARING CARRIER ASSY (4 5)	1	USE ON ENGINES FROM SERIA	
73	31	30616	BEARING, ROLLER - BEARING	2		3
73A	31	30956	BEARING, ROLLER - BEARING	1,1		2
74	26	30550	OIL SEAL, BEARING CARRIER	1,1		
75	28	20281	KEY LOCATING - BEARING CAR	1,1		